

Ship Mon 26/01

Work Order ID 128730

128730

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Item ID: 647.7303 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: EC135 Cable Cutters (Removable Provisions Only)
 Start Date: 1/22/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 1/27/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
647.7300	A

100 Document Control 0.00
 100
 DC
 Doc.Control -USB or Paperwork
 Memo M.I.O. 0.00
 Photocopy bluefile & type labels per PPP 647.7303

U (1x) (S.O). 22

110 Pick Kit 0.00
 110
 Packaging
 Packaging
 Memo 0.00
 1/X DAS 28 9-89 JAN 22 2015

120 QC4- 100% Inspect kits for completeness 0.00
 120
 QC
 Quality Control
 Memo 0.00
 (1x) DAS 46 9-89 JAN 26 2015

Work Order ID 128730***128730***

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Item ID: 647.7303 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: EC135 Cable Cutters (Removable Provisions Only)
Start Date: 1/22/15 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 1/27/15 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP 647.7303								
	Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ML5 15-01-26

615-01-26

Picklist Print

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Work Order ID: 128730

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Parent Item: 647.7303

647 7303

Parent Item Name: EC135 Cable Cutters (Removable Provisions Only)

Start Date: 1/22/15

Required Date: 1/27/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.05 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.7401 *647 7401* Upper-Cutter Assembly		Manufactured	No				Each	1.0000		1	DAS 28 9-89	JAN 22 2015	
	DAS 46 9-89				<u>Location</u> CCK034 M130388								
						<u>Loc Qty</u> 1 1							
647.7501 *647 7501* Lower Cutter Assembly		Manufactured	No				Each	1.0000		1	DAS 28 9-89		
	DAS 46 9-89				<u>Location</u> CCK034 M130388								
						<u>Loc Qty</u> 1 1							
647.1701 *647 1701* Skid Deflector Assembly		Manufactured	No				Each	4.0000		2	DAS 28 9-89		
	DAS 46 9-89				<u>Location</u> CCK044 124704 124708								
						<u>Loc Qty</u> 4 2 2							
647.7702 *647 7702* Strut Assembly		Manufactured	No				Each	16.0000		2	DAS 28 9-89		
	DAS 46 9-89				<u>Location</u> CCK083 92910 93194 M130388								
						<u>Loc Qty</u> 16 4 6 6							

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Parent Item: 647.7303

647 7303

Parent Item Name: EC135 Cable Cutters (Removable Provisions Only)

Start Date: 1/22/15

Required Date: 1/27/15

Start Qty: 1.00

Required Qty: 1.00

647.7701

Manufactured No

Each 15.0000

647 7701

Strut Assembly

DAS
46
9-89

Location

Loc Qty

Loc Code

CCK073

15

92909

4

93317

6

M130388

5

**

DAS
28
9-89

JAN 22 2015

647.0112

Manufactured No

Each 241.0000

647 0112

Strut Bracket

DAS
46
9-89

Location

Loc Qty

Loc Code

CCK109

241

112215

62

122245

35

122871

52

M130388

92

**

DAS
28
9-89

AN665-34R

Purchased No

Each 24.0000

AN665-34R

Clevis

DAS
46
9-89

Location

Loc Qty

Loc Code

ST330

24

M126180

24

Each

571.0000

**

DAS
28
9-89

AN3-11A

Purchased No

AN3-11A

Bolt

DAS
46
9-89

Location

Loc Qty

Loc Code

ST338a

571

m125709

470

m130005

101

**

DAS
28
9-89

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Parent Item: 647.7303

647 7303

Parent Item Name: EC135 Cable Cutters (Removable Provisions Only)

Start Date: 1/22/15

Required Date: 1/27/15

Start Qty: 1.00

Required Qty: 1.00

AN4C7A

Purchased

No

Each

202.0000

4

AN4C7A

BOLT

DAS
46
9-89

**

DAS
28
9-89

JAN 22 2015

Location

Loc Qty

Loc Code

ST312A

100

m127363

100

ST345

102

m128634

102

NAS6603-12

Purchased

No

Each

156.0000

4

NAS6603-12

Bolt

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST261

156

123900

156

NAS6603-16

Purchased

No

Each

51.0000

4

NAS6603-16

Bolt

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST261

51

m128199

51

NAS6604-66

Purchased

No

Each

144.0000

4

NAS6604-66

Bolt

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST261

144

124328

96

M130388

48

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Work Order ID: 128730

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Parent Item: 647.7303

647 7303

Parent Item Name: EC135 Cable Cutters (Removable Provisions Only)

Start Date: 1/22/15

Required Date: 1/27/15

Start Qty: 1.00

Required Qty: 1.00

MS21042-08

MS21042L08

Purchased

No

Each

32.0000

6 1

DAS
28
9-89

JAN 22 2015

MS21042-08

USE MS21042L08

DAS
46
9-89

Location

Loc Qty

Loc Code

ST304

25

122815

25

ST306

7

123185

3

123525

4

MS21042-3

MS21042L3

Purchased

No

Each

796.0000

4

DAS
28
9-89

MS21042-3

Nut / use MS21042L3

DAS
46
9-89

Location

Loc Qty

Loc Code

CA

501

M129682

501

ST305

295

M128770

195

M129541

100

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Start Date: 1/22/15

Required Date: 1/27/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

3,016.000

8

MS21042L4

Locknut

DAS
46
9-89

**

DAS
28
9-89

JAN 22 2015

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

1729

m130799

1729

ST305

541

15924

8

426

426

m128300

8

m130922

99

AN316C4R

Purchased

No

Each

77.0000

4

AN316C4R

NUT

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST331

77

112314

11

124561

25

m127584

8

m127618

20

m127838

13

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Start Qty: 1.00

Required Qty: 1.00

MS27039-08-13

Purchased

No

Each

479.0000

4

MS27039-08-13

Screw

**

DAS

28

9-89

JAN 22 2015

DAS

46

9-89

Location

Loc Qty

Loc Code

ST273A

346

124326

346

ST281

133

123352

39

4067

73

MT23185

21

MS27039-08-16

Purchased

No

Each

114.0000

2

MS27039-08-16

SCREW PAN HD

**

DAS

28

9-89

DAS

46

9-89

Location

Loc Qty

Loc Code

CA

48

112466

48

ST281

66

M130388

66

NAS1149FN832P

Purchased

No

Each

4,862.000

12

NAS1149FN832P

Washer

**

DAS

28

9-89

DAS

46

9-89

Location

Loc Qty

Loc Code

ST260a

3600

125268

3600

st268

1262

M130388

1262

Picklist Print

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Start Date: 1/22/15

Required Date: 1/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

Each

2,796.000

NAS1149F0332P

Washer

**DAS
46
9-89**

Location

Loc Qty

Loc Code

GA

222

122063

222

ST260a

2574

m130325

2000

m131026

574

**DAS
28
9-89**

JAN 22 2015

NAS1149F0432P

Purchased

No

Each

240.0000

NAS1149F0432P

WASHER

**DAS
46
9-89**

Location

Loc Qty

Loc Code

st268

240

m128995

240

Each

29.0000

**DAS
28
9-89**

601.2045

Purchased

No

Each

29.0000

601-2045

RTV (LOCTITE 598)

**DAS
46
9-89**

Location

Loc Qty

Loc Code

CCK096

29

m131142

9

m131311

20

Each

1,419.000

**DAS
28
9-89**

NAS1149F0463P

Purchased

No

Each

1,419.000

NAS1149F0463P

Washer

**DAS
46
9-89**

Location

Loc Qty

Loc Code

ST260a

1000

m127832

1000

st268

419

m127832

419

**DAS
28
9-89**

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JAN 26 1969

△ 6 AT CUSTOMERS OPTION, INSTALL F/N 101 BY MATCH DRILLING ONTO F/N 1.



QTY	ORIGINAL DATE 10/24/84	PARTS LIST		
NEXT ASSY (S)	WORKMAN DRAWN BY A. GEMH CHECKED BY D. BARBER	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
	DATE OF APPROVAL 07/13/85	EC 135 CABLE CUTTERS KIT		
	CONTRACT NO.			
	OTHERS: OTHERS SPECIFIED CONTAINING A KIT NUMBER 1 PACE (DRAWING) 1 2 PAGES (DRAWING) 1 2 PAGES (DRAWING) 1 2 PAGES (DRAWING) 1	KIT SCALE 07A126 SCALE NONE	DWG. NO 647.7300	REV A
		SHEET 1 OF 6		